# Cummins Westport The Natural Choice

Alternative Fuels, Making the right choice for your operation!

September 11, 2012





# Cummins Westport Inc. (CWI)

A Cummins JV Company

- CWI is a 50:50 joint venture company based in Vancouver, BC
  - Established in 2001 Celebrating 10 Year Anniversary
  - Cummins Inc. world's largest builder of commercial diesels,
  - Westport Innovations Inc. world leader in gaseous fuel engine technology
- CWI offers 8.9 liter spark ignited alternative fuel automotive engines.
- Engines are manufactured by Cummins in Rocky Mount, North Carolina.
- Local parts and service support through Cummins Distributor network.



# **Cummins Westport**

# Heavy Duty Engines Designed Specifically for Alternative Fuels

- •Based on Reliable Cummins Engine Platforms
- •Common parts and design provide heavy duty performance
- Engineered and Optimized Specifically for Alternative Fuel
- •Continued improvement in reliability and cost of ownership
- •Service Support through the Global Cummins Distributor network



# Why Natural Gas for a Transit Bus?

- Lower Fuel Costs
- Natural gas transit buses now account for over 20% of total US transit bus fleets\*
  - Nearly 26% of all new bus orders are for natural gas-powered buses
- Clean, reliable and cost-effective fuel choice
- Less dependence on foreign oil
  - Natural gas is a fuel abundant here in North America

\*Source: American Public Transit Association



# Four Generations of Natural Gas Engines

















#### C8.3G Mechanical

- Introduced in 1998
- Major improvement over 1<sup>st</sup> generation CNG L10 Series
- Over 4000 still in service
- Improved Reliability

#### C Gas Plus

- Introduced in 2001
- State of the art spark ignition/control system
- First engine 2004 EPA Certified
- Six fold reliability
  Increase

#### L Gas Plus

- Introduced in 2004
- Improved Ignition control system
- VG Turbo
- Based on 8.9 L ISL Block
- 2007 NOx and 2010 PM levels

#### ISL G

- Introduced in June 2007
- Stoichiometric EGR combustion, three way catalyst
- First HD engine certified 2010 NOx and PM levels



# **CWI Technology Path**



# Spark Ignited

- Fuel and air are premixed outside the cylinder
- Spark plug ignites the mixture
- Air flow controls fuel flow
- Air/Fuel ratio controls emissions





# ISL G: The Right Applications

## Medium Duty Market

- Transit and School Bus
- Refuse / Dump / Mixer
- Pickup and Delivery Truck
- Medium Duty Specialty Vehicles (street sweeper, yard spotter, etc...)



- Heavy Duty Market
  - Less Than Truck Load (LTL) applications
  - Regional / Bulk Haul applications



# ISL G Product Features and Benefits

- 8.9L Stoichiometric Cooled EGR engine with spark ignition
- In production since mid-2007
- Low emissions
  - 0.20 g/bhp-hr NOx
  - 0.01 g/bhp-hr PM
- Three Way Catalyst Aftertreatment
- Diesel like Performance, Reliability and Durability
  - Same rated speed
  - Similar torque curve
  - Over 30% more torque at idle vs. lean burn
  - Improved fuel economy of 5% vs. lean burn
- Over 80% parts commonality with ISL9
- Compatible with CNG, LNG, or Biomethane (RNG) Renewable Natural Gas





# Aftertreatment Comparison





#### Target Markets

- Regional haul truck / tractor
- Vocational
- Refuse

### Platform & Technology

- Cummins 11.9 litre ISX12 diesel is base engine
- Utilizing spark-ignition with cooled EGR & three way catalyst (TWC)
  - Same combustion technology as ISL G









### Key Product Attributes

- 4 cycle, spark ignited, in-line 6 cylinder, turbocharged, CAC
- Displacement 11.9 litres (726.2 cu in)
- Peak rating: 400 hp, 1450 lb-ft \*
- EPA/CARB certified at or below EPA10 emission levels
- Dedicated natural gas engine
  - Will operate on CNG or LNG
  - Capable of using up to 100% Biomethane
- Three Way Catalyst after-treatment
- Engine braking
- Manual/Automatic Transmission capable
  - No AMT at launch

#### Schedule

- Commercial launch: Early 2013
- Currently in field tests
  - \* Preliminary Rating Specification Subject to Change





# ISL G Warranty - Every Coverage

•Base Warranty for Bus/Shuttle, School Bus and Truck are the same as Cummins ISL9 diesel engines

Extended Coverage options are available for Truck, Transit and School Bus
5 yr, 200,000 mile or 300,000 mile - Transit
3 to 7 yr, 100,000 to 300,000 mile - Protection Plan 2 - Truck
3 to 5 yr,100,000 to 300,000 mile - Protection Plan 1 - Truck
5yr to 10 yr, 150,000 to Unlimited miles - School Bus
6 yr, 300,000 mile Major Component - All applications

#### •All EC warranty programs posted on CIRCUIT









# Training: Key to Success for New NG Users

- There <u>are</u> operation & maintenance differences between a NG and diesel vehicle.
- New users need an orientation for proper O&M:
  - Follow Cummins maintenance guidelines
  - Use only approved Cummins parts
  - Use proper fuels and lubes
- Training can be found in the typical sources:
  - Virtual College ISL G training
  - Quick Serve On Line
  - Cummins Distributors



# ISL G Availability – Transit Buses

OEM	New Flyer	NABI	Orion ElDorado		Gillig	
Model	30/35/40 Low Floor	35/40 Low Floor 60 BRT	Orion V HF Orion VII LF	EZ Rider II	30/35/40 Low Floor	
Fuel	CNG	CNG	CNG	LNG/CNG	CNG	
Engine	ISLG 280	ISLG 280 ISL G 320	ISL G 280	ISLG 280	ISLG 280	



#### Top North American CNG Transit Fleets

LAMTA, Los Angeles, CA	OCTA, Orange County, CA	Big Blue Bus, Santa Monica, CA	
Boston, MA	Washington DC	Dallas, TX	
TransLink, Vancouver, Canada	NY / Long Island Transit, NY	San Diego Transit, CA	
Foothills Transit, CA	RTC Transit, Las Vegas, NV	HSR, Hamilton, Canada	
Fort Worth, TX	Santa Clara, CA	Westport	
Tacoma, WA	St. Louis, MO		

# **OEM** Availability

OEM	Model	Segment	ISL G	ISX12 G	Comments
Freightliner Truck	Business Class M2 112 (Class 7/8)	MD/HD Truck	x		Applications: 6X4 Tractor (LNG, CNG), CNG - 4X2 Tractor, 6X2, 4X2 Truck, Vocational
	Cascadia	HD Truck		X	ISX12 G - 2013
Kenworth	W900s	MD/HD Truck	X		Vocational/Mixer
	T440 / T470	MD/HD Truck	X		Local & regional haul, vocational.
	T660	HD Truck		X	ISX12 G - 2013
Peterbilt	Model 384	MD/HD Truck	X		Model 384 - Tractor
	Model 365	MD/HD Truck	X	X	ISX12 G - 2013
Volvo	VNM	MD/HD Truck	x		
	VNL	HD Truck		X	ISX12 G - 2013
International	TranStar	MD/HD Truck	X		New 2012
American LaFrance	Condor	Refuse	Y		
		Defuse	×	V	ISY12 C 2012
		Refuse	×	^	13×12 G- 2013
		Refuse	X		
Peterbilt	320	Refuse	X		
Mack	TerraPro Low Entry	Refuse	X		
Mack	TerraPro Cab Over	Refuse	X		
NART		Urban Ruc	<b>v</b>		
		Urban Dus	×		
		Urban Bus	×		
Orion		Urban Bus	X		
Foton	City - L40 CNG	Urban Bus	X		
Gillig	lF	Urban Bus	X		New 2011
MCI	Commuter Coach 40/45	Motor Coach	х		New 2011
El Dorado National	Axess/E-Z Rider II/Transmark RE/XHF	Shuttle	X		
Blue Bird	All American	School Buc	Y		
		School Dus	×		
Thomas Bus		School Bus	X 	-	
Capacity	1,79000 , 1,75000	rard Spotter	<u>X</u>		
AutoCar	Xspotter	Yard Spotter	X		



# Natural Gas Customer Benefits

- Lower Fuel Costs
- Diesel-like responsiveness
  - Throttle response is comparable to ISL9 diesel
- Strong power density
  - Similar torque curves to diesel
- Improved Fuel Economy vs. other NG engines
  - 5% fuel economy improvement
- Maintenance-Free aftertreatment





# www.cumminswestport.com



- New Website launched May 1, 2012
- Great source of information about natural gas engines and vehicles.
- Features the *Natural Gas Academy*, a series of instructional videos

Designed to provide a general overview of natural gas as a fuel whether it is compressed (CNG) or liquefied (LNG), and how it is used with vehicles.



# Thank You!

 For more information: Bill Boyce
 East Regional Manager
 (330) 720-9785
 or

bill.boyce@cummins.com

 Or visit www.cumminswestport.com

